

Cardinal Resources Ltd:: Namdini Ore Reserve Now 5.1Moz

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Perth, Australia - [Cardinal Resources Ltd.](#) (ASX:CDV) (TSE:CDV) ("Cardinal" or "the Company") is pleased to announce an optimised Ore Reserve estimate for the Namdini Gold Project ("Namdini") in Ghana, West Africa.

Highlights:

- 5.1 Million ounces Proved and Probable Ore Reserve estimate from 138.6 Mt @ 1.13 g/t Au (0.5 g/t Au cut-off)
- USD \$1,225 gold price optimised pit selected for the Life of Mine design
- 1.9 : 1 Life of Mine Strip Ratio
- 80% of the 6.5 Moz Measured and Indicated Mineral Resource converted to Proven and Probable Ore Reserves

Cardinal's Chief Executive Officer / Managing Director, Archie Koimtsidis stated:

"We are extremely pleased that our optimisation of pit designs, wall angles and mining schedules, has upgraded the company's Life of Mine Ore Reserve position to 5.1 Moz, up from 4.8 Moz, reinforcing the Namdini gold deposit as of one of the largest undeveloped gold discoveries of the past decade.

"We're very fortunate to have a significant higher grade portion within the Life of Mine Ore Reserve starting essentially at surface. This allows for a rapid capital payback during production of the First Stage Pit. It is anticipated that the First Stage Pit will see approximately 1 Million ounces of gold produced over an approximate three-year period at an expected lower strip ratio and a higher average head grade of approximately 1.3 g/t gold based on a process plant throughput of 9.5 Million tonnes per annum.

"We are confident that this optimised Life of Mine Ore Reserve, can deliver strengthened financial results within the Feasibility Study which is rapidly advancing to completion. Given the projects large Ore Reserve, low strip ratio, high conversion of the Mineral Resource and rapid payback from the anticipated higher grade, lower strip ratio of the First Stage Pit, it is expected that the company will have access to attractive project finance to achieve the best outcome for shareholders."

MINERAL RESOURCE

The Mineral Resource incorporates the results from all the resource drilling to date comprising 175 HQ diamond core holes and 151 RC drill holes totalling 87,140 metres.

Reverse circulation drilling (nominally 51/4 inch diameter) was generally 200 metres or less in depth.

Diamond drilling was HQ in both weathered and fresh rock. Most diamond holes and RC holes were downhole surveyed at intervals of generally 30 metres. All HQ core was orientated.

The resource drilling comprises east-west trending traverses of easterly inclined holes. Hole spacing varied from around 12.5 by 25 metres in shallow portions of southern part of the deposit to around 50 by 50 metres and broader in the north and at depth.

Tables 1 and 2 (see link below) highlight the Mineral Resource estimation reported at a 0.5 g/t Au cut-off grade. Currently, the 0.5 g/t Au cut-off grade approximates an operational parameter that the Company believes to be applicable. This is in accordance with the guidelines of Reasonable Prospects for Eventual Economic Extraction ("RPEEE") per the Canadian Institute of Mining, Metallurgy and Petroleum "CIM Definition Standards for Mineral Resources and Mineral Reserves" (CIM, 2014) and the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves (the JORC Code 2012). Refer to Sections 1, 2 and 3 of the JORC Code 2012 Edition Table 1 (see link below) criteria in Appendix 1 (see link below). The effective date of the Mineral Resource estimate is the 4th February 2019.

All figures in Table 2 and 3 (see link below) have been rounded to reflect the relative precision of the estimates and to include rounding errors. Mineral Resources are inclusive of Ore Reserves.

MINERAL RESOURCE ESTIMATE

The following information summarizes key parameters relating to the Mineral Resource estimation:

- Geological and structural modelling: Logging, interpretation and modelling were undertaken by Cardinal Resources' technical staff and specialist structural consultants Orefind Pty Ltd.
- Survey Control: Drill hole collars were surveyed using differential GPS (DGPS), with most diamond holes and deeper RC holes down hole surveyed at intervals of generally around 30 metres using electronic multi-shot and gyroscopic equipment.
- Bulk density data: Resource data acquisition included routine immersion measurements of bulk densities for samples of diamond core. The bulk density database for the Mineral Resource estimate comprises 11,047 measurements. Bulk densities were assigned to the estimate by rock type and weathering zone. The large majority of the Namdini deposit is fresh rock. Assigned bulk densities vary from 2.00 tonnes per cubic metre (t/m³) for strongly weathered metavolcanic to 2.82 for fresh diorite and metasediments.
- Resource Estimation: MPR Geological Consultants Pty Ltd ("MPR") (QP/CP Mr. Nicolas Johnson) estimated recoverable Mineral Resources for Namdini using Multiple Indicator Kriging ("MIK") with block support adjustment, a method that has been demonstrated to provide reliable estimates of recoverable open pit resources in gold deposits of diverse geological styles. The mineralized domain used for the current study was interpreted by MPR and Cardinal geologists on the basis of two metre down-hole composited gold grades and captures zones of continuous mineralization with composite grades of greater than nominally 0.1 g/t Au. The domain trends north-northeast over 1.3 km and dips approximately 70° to the west with an average horizontal width of approximately 240 metres. The Mineral Resource can reasonably be expected to provide appropriately reliable estimates of potential mining outcomes at the assumed selectivity, without application of additional mining dilution or mining recovery factors.

The Mineral Resource classification considered the quality of the data collected (geology, survey and assaying data), the density of data, the confidence in the geological models and mineralization model and grade estimation quality. Mineralization tested by generally 50 by 50 metres and closer spaced drilling is assigned to the Indicated category, with estimates for zones with more closely spaced drilling classified as Measured. Estimates for panels not informed consistently 50 by 50 metres drilling are assigned to the Inferred category.

- Variance Adjustment: The resource estimates include a variance adjustment to give estimates of recoverable resources at various gold cut off grades. The variance adjustments were applied using the direct lognormal method. The variance adjustment factors reflect comparatively large scale, open pit mining consistent with Cardinal's perception of potential mining scenarios. The variance adjustment factors were estimated from the variogram model for gold grades assuming mining selectivity of 5 metres by 10 metres by 2.5 metres (across strike, strike, vertical) with high quality grade control sampling on an 8 by 12 by 1.25 metre pattern. The variance adjustments can reasonably be expected to provide appropriately reliable estimates of potential mining outcomes at the assumed selectivity, without application of additional mining dilution or mining recovery factors.
- Constraining Pit Shell: To provide estimates with reasonable prospects for eventual economic extraction, Mineral Resources are reported within an optimized pit shell produced by Golder Associates. The optimization parameters reflect a large scale conventional open pit operation and a gold price of USD \$1,950 / oz

MINING

Ore Reserves were estimated for the Namdini Gold Project by Golder Associates, which is summarised in Table 4 (see link below). The total Probable Ore Reserve is estimated at 138.6 Mt at 1.13 g/t Au with a contained gold content of 5.1 Moz.

The Ore Reserve for the Project is reported according to the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves, JORC Code 2012 and Canadian Institute of Mining, Metallurgy and Petroleum "CIM Definition Standards for Mineral Resources and Mineral Reserves" (CIM, 2014). The Mineral Resource was converted applying Modifying Factors. The Proved and Probable Ore Reserve estimate is based on the Mineral Resource classified as Measured and Indicated. Table 4 (see link below) presents a summary of the Ore Reserves on a 100% Project basis.

The mine design and Ore Reserve estimate is based on the revised Mineral Resource model.

Trial open pit optimisations were run in Whittle 4X(TM) software to define the base of potentially economic material. Four cut back pits were then selected and full mine designs applied.

The Ore Reserve reported in this announcement is a sub-set of the Measured and Indicated Mineral Resource which can be extracted from the mine and processed with an economically acceptable outcome.

Mining of the Namdini project will use conventional open pit mining equipment. The mining process will include drill and blast as well as conventional load and haul operations. There is expected to be a limited amount of free-dig material with the majority of material assumed to require drilling and blasting.

Mining will be carried out using staged cut-backs with four identified stages incorporated within the LOM final pit. The mining schedule incorporates movement of ore and waste on 10 metre mining benches, by year for each of the four mining stages.

Oxide ore will be stockpiled and fed into the process plant towards the end of the mine life. Waste rock will be stockpiled separately on the western side of the pit.

The metallurgical work carried out to date indicates that gold can be satisfactorily recovered from Namdini ore using conventional flotation, regrind and Carbon In Leach (CIL) cyanidation techniques. The work is considered sufficient to determine that the Namdini Mineral Resource represents a deposit with potential for economic extraction.

MINING FACTORS

The in-situ deposit Mineral Resource Model is the basis for the mining model used for the Life of Mine (LOM) pit planning and assessment reporting. The resource model has cell dimensions of 12.5 metres (east) by 25 metres (north) by 5 metres (elevation). The MIK variance adjustment assumes a moderately selective mining unit (SMU) of 10 metres x 5 metres x 2.5 metres, which has been applied to Namdini's large-tonnage, disseminated deposit.

Mining will consist of a conventional hydraulic shovel operation typically using 400 tonne class excavators in a faceshovel configuration and 130 tonne class rigid body dump trucks hauling on designed access roads. An auxiliary mining fleet of dozers, graders, water carts and utility vehicles will support the mining operation.

Mining is proposed on 3 to 4 metres flitches in the ore, within 10 metre benches. The base case optimisation was determined using Measured and Indicated Mineral Resources only.

A gold cut-off grade of 0.5 g/t Au was applied to the mineralised material. Process costs and mining costs were supplied by independent consultants and compared with similar gold projects. Gold grades were supplied with the model as estimated proportional grades using the MIK recoverable resource estimation technique.

For purposes of selecting the optimum Whittle pit for mine design purposes, Golder Associates estimated a mining base surface cost of USD \$2.86 / t of rock mined based on experience with similar mining operations in the region, which includes grade control sampling, laboratory assay analysis and supervision costs. The input process and G&A cost were estimated at USD \$14.30 / t milled plus an additional USD \$1.50 / t allowance for stockpile reclaim - all tonnes were assumed to be on a dry basis.

Once the optimum selected Whittle pit was selected and mine design completed, a detailed mining movement schedule was supplied to two prospective mining contract companies to assist with the provision of a detailed mining cost estimate. Further discussions and negotiations will continue with suitable mining contractors prior to any award of the mining contract.

Metallurgical test work as reported in the pre-feasibility study, was used to estimate the recoverable fraction from the Oxide, Transition and Fresh ore components, with gold grade and proportion of the block at varying MIK cut-off points coded in the block model.

Using the identified marginal Cut-off Grade, the proportion of ore per parcel and gold grade above the Cut-off Grade were included within the mining model to allow export of the parcelled (ore + waste) blocks to the pit optimiser for open pit optimisation.

A minimum mining width of 80 metres was assumed. Mining dilution and recovery are addressed in the modelling method (MIK with variance adjustment) and the utilisation of flitch mining. No Inferred Mineral Resources have been included within the LOM planning. Mining Infrastructure requirements were assumed to be provided by the selected mining contractor with the mining performed on an outsourced basis.

Grade control will be based on sampling from reverse circulation drilling spaced at approximately 10mE by 15mN with samples taken at 1.5 metre intervals downhole. All Grade Control sampling assays are assumed to be determined by fire assay at the mine site. Standard QAQC protocols will be applied which comprise 1 in every 10 samples. Minimal infrastructure is required for the selected mining method.

GEOTECHNICAL PARAMETERS

In support of the mine design, Golder Associates carried out a study of existing geotechnical information, reviewed information on mineral resource estimates, conducted a detailed pit geotechnical drilling campaign supervised by a site visit by a senior Golder Associates engineer and gathered detailed rotary core logging data from selected drill locations within the Namdini project area.

The Life of Mine pit design considers slope performance based on models developed from laboratory results of sampled drill core. The results present feasibility level slope designs based on data collected in the field and data and reports made available by Cardinal Resources.

Based on geotechnical and hydrogeological considerations from site investigations at the project area, the design sectors were designated around Namdini Pit.

Inter-ramps (bench stacks) in slightly weathered to fresh rock should consist of four benches. These are to be separated by 25 metre ramps or geotechnical berms. This means that a 25 metre geotechnical berm should be included after every 80 metres of fresh rock benches.

PIT OPTIMISATIONS

Pit optimisations were completed using the Lerchs-Grossman (LG) algorithm in Whittle 4XTM software to calculate the optimal pit at specified input parameters that were determined prior to the study. A wireframe pit shell for each gold price considered was the resultant output. One of these was selected as the base for the final LOM pit design. A pit of approximately 1 Moz was chosen as the First Stage Pit to maximise discounted cash flow and minimise capital payback time.

MINE DESIGN CRITERIA

The mine design criteria were developed to allow for development and assessment of designs to provide a plant feed rate of 9.5 Mtpa.

The maximum mining movement has allowed for a strip ratio of up to 2 : 1 in order that the initial optimisations are not 'mining-limited'. The final Life of Mine strip ratio is 1.9 : 1.

The pit design considered the geotechnical requirements for berms, face angle batter and catch-berms for the lithology within the block model to establish the engineered pit design in which the Ore Reserves are contained.

The pit was designed with four stages, the initial stage being for early access to the higher-grade ore near the surface. The second stage is largely an expansion of the initial stage targeting the ore to a greater depth. The stage designs were created for optimal ore delivery from the first two stages due to their low strip ratio and waste rock movement. The third and fourth stages contain a greater proportion of waste rock. A minimum mining width of 80 metre was established between the stages.

The pit designs have targeted the maximum discounted value pit shell at a USD \$1,225 / oz gold price. The pit optimisation using the Whittle 4XTM software was used to identify the optimum pit shell with the Inferred Resource material considered as waste rock. The identified pit was then considered for practical staging in order to minimise waste movement and improve the cashflow for the project. The analysis allowed the selection of four stages with the initial stage targeting a relatively higher grade area of ore near surface. Access was allowed to the first three stages by a ramp from the northern edge of the pit as the volume of waste rock in the first three stages is considered modest. The final fourth stage has a main access ramp on the western side of the pit to provide a shorter haul to the waste rock dump given that the final stage has a higher strip ratio than the preceding three stages. Having the primary access on the western side of the pit reduces waste rock haulage costs and thus improves the overall value.

Stage design was largely focused on targeting maximum value change points within practical mining constraint limits, such as the minimum mining width for the pushbacks.

To view tables and figures, please visit:
<http://abnnewswire.net/lnk/NE4N2C5S>

About Cardinal Resources Ltd:

[Cardinal Resources Ltd.](#) (ASX:CDV) (TSE:CDV) (OTCMKTS:CRDNF) is a West African gold-focused exploration and development Company that holds interests in tenements within Ghana, West Africa.

The Company is focused on the development of the Namdini Project with a Maiden Ore Reserve of 4.76Moz and is now advancing the feasibility study.

Exploration programmes are also underway at the Company's Bolgatanga (Northern Ghana) and Subranum (Southern Ghana) Projects.

Source:

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